

### ARE YOUR BOILERS PERFORMING AS THEY SHOULD?

Monitoring has shown us that boilers very often do not achieve their full potential. This wastes money and results in a less satisfied customer. In one case, a boiler owner has complained that his biomass boilers spent too little time heating and his "backup" boiler was used too much.

### The following issues hinder boiler performance:

- 1. Short cycling
- 2. Lack of coordination of the boilers
- 3. Sluggish response to loads
- 4. Erratic boiler circulator behavior (sometimes turning off or oscillating during heating periods)

Result: less comfort and higher fuel costs

**BOILER OWNERS CARE about boiler performance.** 

A survey of attendees at the New Hampshire Biomass Boiler Operators Workshop showed that boiler performance was by far their #1 CONCERN.

# DCM LOGIC'S SOLUTION—The BoilerMaestro

The **BoilerMaestro** controls the operation of the boiler plant (ensembles of one to eight boilers) to operate at the desired tempo and at the highest efficiency.

#### The BoilerMaestro

maximizes the readiness of boilers to meet new load demands. By quickly ramping up the biomass boilers, the Boilermaestro minimizes the need to burn expensive fossil fuel.

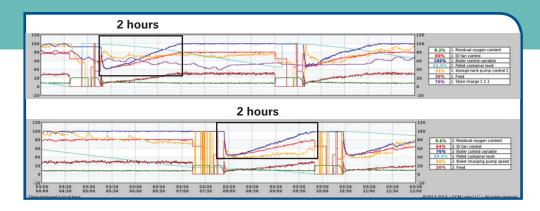
### The Benefits:

- Nearly Plug-and-Play automatic setup of boiler parameters. (No more technician trial and error dragging on for months or more.)
- Drastic reduction or elimination of the need for thermal storage in the biomass system, dramatically reducing installation costs.
- A more comfortable customer with lower backup fuel costs.
- Longer life for boiler components due to sharply reduced short cycling.
- Actual documentation of real-world performance with DCM Logic's BoilerBrowser.





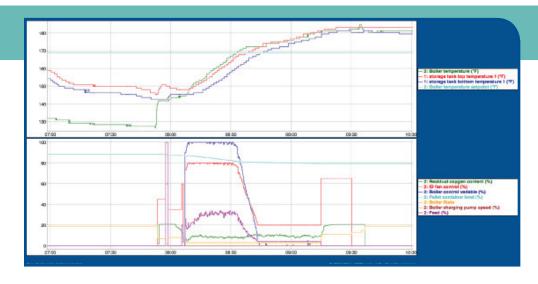
### With Manufacturer's Controls...



### Sluggish response

- Boilers take almost 2 hours to reach 100% output
- Short cycling

## With the BoilerMaestro in Control...



### **Quick response**

- Just one boiler comes on, ramps to 100% to rapidly satisfy a load, then modulates down to await the next load
- Response time to reach
  100% boiler control variable
  about 15 minutes versus
  2 hours before
- No short cycling

### **FOCUS ON THE MISSION, GET BACK TO BASICS**

"Efficiency" and "ease of use" are the current marketing buzzwords for biomass boilers. "High efficiency" sounds good, but it refers to steady-state efficiency, which has limited relevance for real-world operation. "Ease of use" is nice as well, but isn't the primary function of a boiler. In our opinion, the core function of a boiler plant is to deliver a certain temperature to the distribution system reliably and efficiently, in a real world situation. The boiler manufacturer who can achieve and document this result will have a major advantage over its competitors. The **BoilerMaestro** gives you this advantage.

CONTACT US FOR MORE INFORMATION



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